Dryers

Nonmetered

See Page 3 for Model Numbers

Parts

D281P_505023

Alliance Laundry Systems

www.comlaundry.com

Part No. 505023R3
November 2003

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call (920) 748-3121.

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.

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Model Identification

Information in this manual is applicable to these dryer models:

LEB07A*-1709
LEK33A*-4350
LES19A*-3000
LES19A*-4500
LES33A*-3000
LES33A*-3300
LES33A*-4350
LES33A*-4562
LES33A*B3018
LEY47A*-1709
LEZ33A*-3000
LEZ33A*B3018
LGK33A*-3058
LGS19A*-3088
LGS33A*-3000
LGS33A*-3058
LGS33A*-3080
LGS33A*B3013
LGS33A*B3080
LGY47A*-1109
LGZ33A*-3000
LGZ33A*B3013

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Graphic Panel, Control Hood and Controls

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Graphic Panel, Control Hood and Controls

REF	PART NO.	DESCRIPTION	COMMENTS
1	501086	Screw	
2	505808*	Top Cover	
3	510212	Fabric Selector Switch	All models except LES33A*-4562, LGY47A*-1109, LEY47A*-1709, LEB07A*-1709, LES33A*-4562, LEK33A*-4350 and LGK33A*-3058
	510512	Fabric Selector Switch	Models LGY47A*-1109 and LEY47A*-1709
	503998	Fabric Selector Switch	Model LES33A*-4562
4	504103	Signal	All models except LES33A*-3300, LEY47A*-1709, LGY47A*-1109, LGS33A*B3013, LGS33A*B3080, LGZ33A*B3013, LEB07A*-1709, LES19A*-4500, LES19A*-3000, LGS19A*-3088, LEK33A*-4350 and LGK33A*-3058
	510211	Signal	Models LES33A*-3300, LEY47A*-1709 and LGY47A*-1109
	505447	Signal	Models LGS33A*B3013, LGS33A*B3080 and LGZ33A*B3013
5	502964	Timer	Models LES33A*-4562, LES33A*B3018, LEZ33A*B3018, LEK33A*-4350 and LGK33A*-3058
	502966	Timer	Models LGS33A*B3013, LGS33A*B3080 and LGZ33A*B3013
	505795P	Timer	Models LES19A*-3000, LES19A*-4500, LES33A*-3000, LES33A*-4350, LEZ33A*-3000, LGS19A*-3088, LGS33A*-3000, LGS33A*-3058, LGS33A*-3080 and LGZ33A*-3000
	505796	Timer	Model LES33A*-3300
	505792	Timer	Model LGY47A*-1109
	505793P	Timer and Harness Kit	Model LEB07A*-1709
	N/A	Timer	Model LEY47A*-1709
6	504008*	End Cap Right	
7	503901	Support Control Panel	
8	503394	Graphic Panel	Model LES33A*-4562
	504020*	Graphic Panel	Models LES33A*-3000, LES33A*-3300, LES33A*-4350, LGS33A*-3000, LGS33A*-3058, LGS33A*-3080 and LGZ33A*-3000
	504070*	Graphic Panel	Models LES33A*B3018, LGS33A*B3013 and LGS33A*B3080
	504072*	Graphic Panel	Model LEZ33A*-3000
	504107*	Graphic Panel	Models LGZ33A*B3013 and LEZ33A*B3018
	504197*	Graphic Panel	Models LES19A*-3000, LES19A*-4500, LES33A*-3000 and LGS19A*-3088
	505627	Graphic Panel	Models LGY47A*-1109 and LEY47A*-1709
	505636	Graphic Panel	Model LEB07A*-1709
	505157*	Graphic Panel	Models LEK33A*-4350 and LGK33A*-3058
9	510287*	Timer Knob Assembly	
10	33688	Switch Knob Assembly	All models except LES33A*-4562 and LEB07A*-1709
	36701*	Switch Knob Assembly	Model LES33A*-4562
11	504009*	End Cap Left	

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Cabinet Top and Control Hood Rear Panel

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Cabinet Top and Control Hood Rear Panel

REF	PART NO.	DESCRIPTION	COMMENTS
1	505281	Label	
2	20267	Screw	4 Required; Models LGS19A*-3088, LGS33A*-3000 and LGS33A*-3080
3	03815	Lockwasher	4 Required; Models LGS19A*-3088, LGS33A*-3000 and LGS33A*-3080
4	510099	Control Hood Rear Panel	
5	501086	Screw	
6	503688	Screw	
7	511658	Transformer and Harness	Models LGS19A*-3088, LGS33A*-3000 and LGS33A*-3080
8	23951	Keps Nut	Models LGS19A*-3088, LGS33A*-3000 and LGS33A*-3080
9	510146	Hold-down Bracket	2 Required
10	503661	Screw	2 Required
11	510029*P	Cabinet Top Panel Kit	Includes item 9
12	503876	Hold-down Clip	2 Required

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Loading Door

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Loading Door

REF	PART NO.	DESCRIPTION	COMMENTS
1	510127	Door Striker Bracket	
2	510181	Door Striker	
3	510147P	Door Seal	
4	510163WP	Inner Door Panel, Seal Assembly and Grill	Models LEB07A*-1709, LEY47A*-1709 and LGY47A*-1109
	510289W	Inner Door Panel and Seal Assembly	All models except LEB07A*-1709, LEY47A*-1709 and LGY47A*-1109
5	505295	Screw	
6	503676	Door Hinge	
7	500226	Screw	
8	510103*P	Door Pull and Wedge Kit	Includes item 10
9	510013*	Dryer Door	
10	510129	Wedge	

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Access Panel, Front Panel and Seal

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Access Panel, Front Panel and Seal

REF	PART NO.	DESCRIPTION	COMMENTS
1	39733	Screw	
2	56079	Locator	
3	28835	Spring Clip	2 Required
4	504570	Door Switch	
5	511056	Front Panel Seal	
6	510066*	Front Panel	
7	503661	Screw	2 Required
8	511004	Label	Gas Models
9	510069*	Access Panel	
10	510177	Door Catch	
11	500281	Label	

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Motor, Exhaust Fan and Belt

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Motor, Exhaust Fan and Belt

REF	PART NO.	DESCRIPTION	COMMENTS
1	510238P	Seal	
2	31260	Screw	
3	500078	Exhaust Fan Cover	All models except LES33A*-4562
	500128	Exhaust Fan Cover	Model LES33A*-4562
4	510139P	Exhaust Fan	
5	56020	Exhaust Fan Housing	
6	511629P	Motor and Pulley Assembly	Models LEB07A*-1709, LEY47A*-1709 and LGY47A*-1109
	505843P	Motor and Pulley Assembly	All models except LEB07A*-1709, LES33A*-3300, LEY47A*-1709, LGY47A*-1109, LEK33A*-4350 and LGK33A*-3058
	505869P	Motor and Pulley Assembly	Model LES33A*-3300
7	501218P	Motor Switch Kit	Does not include thermal protector
8	510180	Motor Mounting Clamp	
9	511255	Belt	
10	500011	Motor Pulley	Models LEB07A*-1709, LES33A*-3300, LEY47A*-1709 and LGY47A*-1109
11	590P3	Motor Hub Ring Kit	
12	503661	Screw	
13	510185	Spring	
14	56156	Locknut	
15	510133	Idler Lever	
16	56461	Shaft	
17	52549	Washer	
18	510142P	Idler Wheel and Bearing Assembly	
19	23748	Retainer Ring	
20	500824	Shoulder Screw	
21	510158	Idler Lever and Wheel Assembly	
22	52566	Locknut	
23	510060	Motor Mount	
24	33561	Screw	
25	504514	Thermostat	Models LEB07A*-1709 and LEY47A*-1709
	510707P	Thermostat	Model LGY47A*-1109
	504518	Thermostat	Models LES19A*-3000, LES19A*-4500, LES33A*-3000, LES33A*-3300, LES33A*-4350, LES33A*B3018, LEZ33A*-3000, LEZ33A*B3018, LGS19A*-3088, LGS33A*-3000, LGS33A*-3058, LGS33A*-3080, LGZ33A*-3000, LEK33A*-4350 and LGK33A*-3058
	504519	Thermostat	Models LGS33A*B3013, LGS33A*B3080 and LGZ33A*B3013
	504520	Thermostat - Low (Pink)	Model LES33A*-4562
	504521	Thermostat - High (Yellow/White)	Model LES33A*-4562
26	61623	Thermostat Heater	Models LEY47A*-1709 and LGY47A*-1109

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Front Bulkhead, Air Duct, Cylinder and Removable Lint Filter

All Models Except LEB07A*-1709, LEY47A*-1709 and LGY47A*-1109

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Front Bulkhead, Air Duct, Cylinder and Removable Lint Filter

REF	PART NO.	DESCRIPTION	COMMENTS
	511637	Adhesive For Cylinder Seal	
1	510207P	Cylinder Seal Assembly	
2	503703	Baffle	
3	510159W	Cylinder Assembly	All models except LES19A*-3000, LES19A*-4500 and LGS19A*-3088; Includes items 2 and 4
	510265P	Cylinder Assembly	Models LES19A*-3000, LES19A*-4500 and LGS19A*-3088; Includes items 2 and 4
4	62588	Screw	
5	510145	Glide Bracket	
6	500226	Screw	
7	503661	Screw	
8	750P3	Air Duct and Door Liner Kit	
9	501285	Screw	
10	503627	Lint Filter	
11	510189	Felt Pad	
12	510187	Cylinder Glide	Painted and unpainted cylinder; one required per side
13	511033W	Front Bulkhead Assembly	

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Front Bulkhead, Air Duct, Cylinder, and Secured Lint Filter

Models LEB07A*-1709, LEY47A*-1709 and LGY47A*-1109

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Front Bulkhead, Air Duct, Cylinder, and Secured Lint Filter

REF	PART NO.	DESCRIPTION	COMMENTS
	511637	Adhesive For Cylinder Seal	
1	510207P	Cylinder Seal	
2	503703	Baffle	
3	510159W	Cylinder Assembly	Includes items 2 and 4
4	62588	Screw	
5	510145	Glide Bracket	
6	500226	Screw	
7	503688	Screw	
8	750P3	Air Duct and Door Liner Kit	
9	501285	Screw	
10	510151	Air Duct Assembly	
11	503980	Lint Filter	
12	510189	Felt Pad	
13	510187	Cylinder Glide	
14	60954	Lamp	Models LEY47A*-1709 and LGY47A*-1109
15	511033W	Front Bulkhead Assembly	
16	N/A	Cylinder Light Housing	Models LEY47A*-1709 and LGY47A*-1109
17	504452	Light Housing Assembly	Models LEY47A*-1709 and LGY47A*-1109
18	503623	Lens	Models LEY47A*-1709 and LGY47A*-1109
19	500227	Screw	Models LEY47A*-1709 and LGY47A*-1109

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Rear Bulkhead, Felt Seal, Cylinder Roller and Terminal Block

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Rear Bulkhead, Felt Seal, Cylinder Roller and Terminal Block

REF	PART NO.	DESCRIPTION	COMMENTS
	511637	Adhesive For Cylinder Seal	
1	510207P	Cylinder Seal	
2	503661	Screw	
3	510905W	Rear Bulkhead Assembly	Painted; Includes item 1; All models except LES19A*-3000, LES19A*-4500 and LGS19A*-3088
	511082	Rear Bulkhead Assembly	Includes item 1; Models LES19A*-3000, LES19A*-4500 and LGS19A*-3088
4	501285	Screw	
5	510237	Terminal Block Shield	All electric models except LES33A*-4562
6	510190P	Terminal Block Assembly	All models except LGS33A*B3013, LGS33A*B3080, LGY47A*-1109 and LGZ33A*B3013; Includes item 7
	502517	Terminal Block Assembly	Models LGS33A*B3013, LGS33A*B3080 and LGZ33A*B3013
7	61199	Screw	All models except LGS33A*B3013, LGS33A*B3080, LGY47A*-1109 and LGZ33A*B3013
8	510100	Roller Bracket	
9	503688	Screw	
10	504082	Wave Washer	
11	52549	Washer	
12	23748	Retainer Ring	
13	510708P	Cylinder Roller	
14	56461	Shaft	
15	56156	Locknut	

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Heater Duct and Element Assembly

Electric Model Dryers

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Heater Duct and Element Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	510324P	Heater Assembly	Models LEB07A*-1709, LES33A*-3300 and LEY47A*-1709
	510326P	Heater Assembly	Models LES19A*-3000, LES33A*-3000, LES33A*B3018, LEZ33A*-3000 and LEZ33A*B3018
	510327P	Heater Assembly	Models LES33A*-4350 and LEK33A*-4350
	510328P	Heater Assembly	Models LES19A*-4500 and LES33A*-4562
2	503688	Screw	
3	511412	Thermal Fuse Assembly	
4	23222	Screw	
5	510701	Limit Thermostat	All electric models except LES19A*-4500 and LES33A*-4562
	510700	Limit Thermostat	Models LES19A*-4500 and LES33A*-4562

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Heater Duct Assembly

Gas Model Dryers

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Heater Duct Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	503688	Screw	
2	510101	Heat Duct Shroud	All models except LGS33A*-3058
3	510131	Combustion Duct	All models except LGS33A*-3058 and LGK33A*-3058
	510132	Combustion Duct	Model LGK33A*-3058
	794P3	Duct and Thermostat Kit	Model LGS33A*-3058; Includes items 4 and 5
4	51782	Screw	
5	510702	Limit Thermostat	
6	492P3	Thermostat and Plate Kit	Model LGS33A*-3058; Includes item 4

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Heater Duct Assembly Replacement

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Heater Duct Assembly Replacement

REF	PART NO.	DESCRIPTION	COMMENTS
1	503688	Screw	
2	500820	Outlet Cover	Replaceable on the 50179P Heater Box Assembly only
3	510025P	Heater Duct Assembly	Includes outlet cover and screws

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Gas Valve, Igniter and Gas Conversion Kits

Gas Dryer Models LGS19A*-3088, LGS33A*-3000, LGS33A*-3080, LGY47A*-1109 and LGZ33A*-3000

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Gas Valve, Igniter and Gas Conversion Kits

REF	PART NO.	DESCRIPTION	COMMENTS
	649P3	Gas Burner Conversion Kit	Used to convert dryers from Natural/Mixed to LP Gas
	650P3	Gas Burner Conversion Kit	Used to convert dryers from LP to Natural/Mixed Gas
1	510204	Lead-in Pipe Assembly	
2	51782	Screw	
3	510184P	Igniter and Bracket Assembly	
4	23222	Screw	
5	510213	Sensor	
6	503688	Screw	
7	510149P	Burner Assembly	
8	58804B	Secondary Coil	
9	510506P	Gas Valve Assembly	Model LGY47A*-1109
	59063	Gas Valve Assembly	Models LGS19A*-3088, LGS33A*-3000, LGS33A*-3080 and LGZ33A*-3000
10	56124	Screw	
11	510128	Mounting Bracket	
12	58804A	Holding and Booster Coil	
13	510530	Wire Harness Assembly	
14	510205	Shut-off Valve	

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Gas Valve, Igniter, Ignition Control and Gas Conversion Kits

Gas Dryer Models LGS33A*-3058, LGS33A*B3013, LGS33A*B3080, LGZ33A*B3013 and LGK33A*-3058

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Gas Valve, Igniter, Ignition Control and Gas Conversion Kits

REF	PART NO.	DESCRIPTION	COMMENTS
	649P3	Gas Burner Conversion Kit	Used to convert dryers from Natural/Mixed to LP Gas
	650P3	Gas Burner Conversion Kit	Used to convert dryers from LP to Natural/Mixed Gas
1	510204	Lead-in Pipe Assembly	
2	51782	Screw	
3	502995	Igniter And Sensor Assembly	
4	503688	Screw	
5	510149P	Burner Assembly	
6	502423	Gas Valve Assembly	
7	510128	Mounting Bracket	
8	56124	Screw	
9	502535	Screw	
10	502425	Ignition Control Bracket	
11	502994	Ignition Control	
12	502609	Wire Harness Assembly	
13	510205	Shut-off Valve	

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Cabinet, Exhaust Duct and Base

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Cabinet, Exhaust Duct and Base

REF	PART NO.	DESCRIPTION	COMMENTS
	521P3	Flexible Venting Kit	
	528P3	Directional Exhaust Kit	Used to vent dryer out the sides or bottom
1	56128	Bumper Pad	
2	56079	Locator	
3	39733	Screw	
4	510136	Top Hinge	
5	503661	Screw	
6	500495	Label	Gas Models
7	510903	Access Cover Plate	
8	511005	Label	Electric Models
9	510137	Exhaust Duct	Each dryer requires two pieces
10	503688	Screw	
11	727P3*	Dryer Panel Kit	
12	510135	Leveling Leg	
13	510084	Base	
14	61294	Label	Electric Models

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Terminals and Clips

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Terminals and Clips

REF	PART NO.	DESCRIPTION	COMMENTS
1	504034	Wire Clip	
2	00360	Ultra Pod Terminal	(1) 12 Gauge Wire or (2) 18 Gauge Wires; All models except LES33A*-4562, LGS19A*-3088, LGS33A*-3000, LGS33A*-3058, LGS33A*-3080 and LGZ33A*-3000
3	503670	Insulator Sleeve	All models except LEB07A*-1709 and LEY47A*-1709
4	00117	Female Socket Terminal	Gas Models
5	23039	Terminal Block Receptacle	3 Circuit; Gas Models
6	23040	Terminal Block Plug	3 Circuit; Gas Models
7	00116	Male Pin Terminal	Gas Models
8	56451	Terminal Block Receptacle	2 Circuit; All gas models except LGS33A*-3058 and LGK33A*-3058
9	56448	Terminal Block Plug	2 Circuit; All gas models except LGS33A*-3058 and LGK33A*-3058
10	56222	Lead-In Cord	Model LGY47A*-1109
11	00130	Female Socket Terminal	Model LGY47A*-1109
12	56265	Terminal Block Receptacle	Model LGY47A*-1109
13	56266	Terminal Block Plug	2 Circuit; Model LGY47A*-1109
14	00127	Male Pin Terminal	Model LGY47A*-1109
15	510182	Harness Retaining Clip	
16	00161	Ground Clip	

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Terminals

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Terminals

REF	PART NO.	DESCRIPTION	COMMENTS
1	58800	Terminal Block	3 Circuit connector; Models LGS19A*-3088, LGS33A*-3000, LGS33A*-3080, LGY47A*-1109 and LGZ33A*-3000
2	00189	Spade Terminal	Models LGS19A*-3088, LGS33A*-3000, LGS33A*-3080, LGY47A*-1109 and LGZ33A*-3000
3	00361	Terminal	Receptacle connector; Models LGS19A*-3088, LGS33A*-3000, LGS33A*-3080, LGY47A*-1109 and LGZ33A*-3000
4	58799	Terminal Block	2 Circuit connector; Models LGS19A*-3088, LGS33A*-3000, LGS33A*-3080, LGY47A*-1109 and LGZ33A*-3000
5	00223	Spade Terminal	1/4 Inch; (1) 18 Gauge Wire; Models LEB07A*-1709 and LEY47A*-1709
	00121	Spade Terminal	1/4 Inch; (2) 18 Gauge Wires or (1) 12 Gauge Wire
6	00124	Spade Terminal	3/16 Inch; (1) 18 Gauge Wire; .020 Tab
	00156	Spade Terminal	3/16 Inch; Thermostat Wire; .032 Tab; Models LEB07A*-1709 and LEY47A*-1709
	00209	Spade Terminal	3/16 Inch; (2) 18 Gauge Wires; .020 Tab; Model LES33A*-4562
7	38384	Strain Relief	Model LGY47A*-1109
8	00346	Terminal	Gas Models
9	00347	Terminal	All electric models except LEB07A*-1709
10	00115	Lock In Spade Terminal	1/4 Inch; (1) 18 Gauge Wire; Models LGS33A*B3013, LGS33A*B3080 and LGZ33A*B3013
	00321	Lock In Spade Terminal	1/4 Inch; (2) 18 Gauge Wires or (1) 12 Gauge Wire
11	90789	Receptacle Housing	
12	00234	Insulated Spade Terminal	1/4 Inch
	00165	Insulated Spade Terminal	3/16 Inch
13	00214	Barrel Insulated Spade Terminal	1/4 Inch; 18 Gauge Wire
	00215	Barrel Insulated Spade Terminal	1/4 Inch; 12 Gauge Wire
14	00110	Ring Terminal #10	(1) 18 Gauge Wire; Models LGS33A*-3058, LGK33A*-3058 and LGY47A*-1109
	00111	Ring Terminal #10	(2) 18 Gauge Wires or (1) 12 Gauge Wire; Models LES33A*-4350, LES33A*B3018, LEZ33A*B3018 and LEK33A*-4350
15	00114	Spade Terminal	1/4 Inch; Double connector; Model LES33A*-4562
16	00139	Male Tab Terminal	1/4 Inch; (2) 18 Gauge Wires or (1) 12 Gauge Wire
17	00344	Terminal	Electric models
18	00345	Terminal	

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Motor Connection Block, Terminal Extractor Tools

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Motor Connection Block, Terminal Extractor Tools

REF	PART NO.	DESCRIPTION	COMMENTS
1	500338	Motor Connection Block	Molex; 10 Circuit
2	00256	Spade Terminal	1/4 Inch; For (1) or (2) 18 Gauge Wires; Gas Models
	00255	Spade Terminal	1/4 Inch; For (1) 12 Gauge Wire; Electric Models
3	00188	Molex Terminal	For one or two wire application
4	128P4	Terminal Extractor Tool	For use on gas dryer terminals
5	190P4	Terminal Extractor Tool	For use on electric dryer terminals
6	283P4	Terminal Extractor Tool	For use on Molex Connectors

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Strain Relief, Adapter, Power Cord

PART NO.	DESCRIPTION	COMMENTS
52113	Strain Relief	Models LES33A*-4350, LES33A*-4562, LES33A*B3018, LEZ33A*B3018, LGS19A*-3088 and LEK33A*-4350
38384	Strain Relief	Model LGY47A*-1109
502496	Adapter	Models LES33A*-4350, LES33A*-4562, LES33A*B3018, LEZ33A*B3018, LGS19A*-3088, LGS33A*-3058, LGS33A*B3013, LGS33A*B3080, LGZ33A*-3000, LGZ33A*B3013, LEK33A*-4350 and LGK33A*-3058
510505P	Power Cord	Models LEB07A*-1709 and LEY47A*-1709
61605	Power Cord	Models LES33A*-4350 and LEK33A*-4350
505759	Power Cord	Model LES33A*-4562
503597	Power Cord	Models LES33A*B3018 and LEZ33A*B3018
59373	Power Cord	Model LGS19A*-3088
61604	Power Cord	Models LGS33A*-3058 and LGK33A*-3058
502786	Power Cord	Models LGS33A*B3013 and LGZ33A*B3013
56222	Power Cord	Model LGY47A*-1109
501425	Power Cord	Model LGZ33A*-3000

*** Add Letter To Designate Color. L - Almond W - White**

Wire Harnesses and Wires

PART NO.	DESCRIPTION	COMMENTS
510420	Wire Harness	Models LES19A*-3000, LES19A*-4500, LES33A*-3000, LES33A*-3300, LES33A*-4350, LEZ33A*-3000 and LEK33A*-4350
510422	Wire Harness	Model LES33A*-4562
510460	Wire Harness	Models LES33A*B3018 and LEZ33A*B3018
510421	Wire Harness	Models LGS33A*-3058 and LGK33A*-3058
510437P	Wire Harness	Model LGS19A*-3088
510423	Wire Harness	Models LGS33A*-3000, LGS33A*-3080 and LGZ33A*-3000
510461P	Wire Harness	Models LGS33A*B3013, LGS33A*B3080 and LGZ33A*B3013
510443P	Wire Harness	Model LGY47A*-1109
505466	Wire Harness	Model LEB07A*-1709
45001	18 Gauge Wire	Black; Order by the foot; Order terminals and connectors as required.
45380	12 Gauge Wire	Orange; Order by the foot; Order terminals and connectors as required.

*** Add Letter To Designate Color. L - Almond W - White**

NOTE: Individual wires are not available separately. Order complete wire harness or order wire by the foot. When applying terminals to wires it is recommended that the terminals be soldered to the wires.

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